Operator Training

Manual Tank Gauging



South Carolina Department of Health and Environmental Control

Release Detection

- Means watching the tank system on a routine basis so that if a release occurs, it will be discovered as quickly as possible
- All tanks are required to have release detection except tanks that serve as emergency generators

Release Detection Requirement

Must use a method and/or equipment capable of finding a leak of 0.2 gallons per hour (gph) within 30 days

How much is 0.2 gallons per hour??

Release Detection





A leak of 0.2 gallons per hour is the same as losing 2 cola cans worth of fuel in an hour

Release Detection

Release detection requires that we look for a 0.2 gph leak at least once every month...

0.2 gph x 24 hours x 30 days = 144 gallons per month

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- Acceptable as a release detection method only for tanks 550 gallons or less
- Requires an accurate tank chart
- Requires accurate stick readings with a stick that can measure to within 1/8th inch
- The measuring stick should be in good shape (plastic button in place on end of stick, markings still readable)

Manual Tank Gauging How-To Take the tank out of service (usually



- Take the tank out of service (usually done over the weekend). Do not allow any fuel to be placed into or removed from the tank during the test period.
- Stick the tank twice at the beginning of the test period and record the information
- Allow the tank to sit undisturbed for at least 36 hours
- Stick the tank twice at the end of the test period and record the information

Manual Tank Gauging

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Record all information on the form shown above. Using the gathered information, fill in the rest of the form for the week (Change in Tank Volume and Tank Passes).

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Tank Size	Minimum Duration of Test	Weekly Standard (1 test)	Monthly Standard (4-test average)		
Up to 550 gallons	36 hours	10 gallons	5 gallons		

Compare the numbers to the weekly standard. For the tank to pass, the difference between the beginning and ending numbers cannot exceed 10 gallons. You must also reconcile your records every 4 weeks and record the monthly numbers on the Manual Tank Gauge Record. For the tank to pass, the difference between the average gain or loss over the 4-week period cannot exceed 5 gallons. Any weekly or monthly reconciliation that exceeds the allowable difference must be reported to the Department. All weekly and monthly records should be kept for at least 12 months.